

Printing the Build of a Part

To Print the Build of a Part

From the OPTO ribbon, select the 'Inventory' tab then **click** the 'New/Edit Parts' icon. **Click** in the **Part Code** field and **press <F2>** and select an option from the list then **click** on the drill down icon (circled below) to open the 'Show Parts Detail' window.

Part Code: ASSB100-XXX Part Description: PART100 NSTK One Material + WC Finish: Date Entered: 16/10/2013

Details Build Labour More Info Allocation History Used In

Client Part No: ASSB100-XXX Unit: EACH Grp: ASS
 Client Code: STOCK Sub Grp: 100
 Drawing No: ASSB100-XXX Rev:
 CNC File No: Date:
 Emp No: 32 Larry Moreton C Rev Check

Main Part Serial No
 Is Active Locked
 Not for Sale Stop PRD
 List Price Sample
 Date: 17/06/2016
 Sell Price: \$2,183.0000
 Margin: RRP
 Category 1 Price 2183.0000
 Calc Cost: \$1,049.3712 Pref
 Std Cost: \$1,190.6045 Last
 Last Cost: \$1,049.3712 Stand
 Avr Cost: \$0.0000 Part
 Avr Pick Parts

Inventory Auto Order Dummy Part Kit
 Location: Safety Lev: 0 ReOrd: 0
 C/On Hand: 0 Max Level: 10 Multi: 1
 Allocated: 11 Fill to Max No Kanban
 Client Orders: 0 Lead Time: 5 0 Critical: 15
 Forecast: 0 T 11 On Order: 2 Weight:
 Available: -11 Planned: 0 T 2 Man Pur
 Used In: 0 Min Ord: To Order: 10

Level: <All> ASSB100-XXX PART100 NSTK One Material + WC X: h Use Supp Mat Code All Options Pref Price
 Last Price
 Avr Price
 Part Price

Level	T	1	2	3	4	Code	Cur	U	Tim	Location	Qty	@	Len	Width	Line Info	Supp Code	Unit Price	On Hand	Avail	On Order	M	Mat Tot	Rev	L
1	I	P	-	-	-	ASSB100-XXX			5		1										1			
2	I	M	!			ZZZ1001111	USD		10		1.0000				Matzz100	STATEWIDE_ME	1.00	190.00	121.84	2.00	1	\$1.00		E
3	I	M	!			OPTO	USD		1		1.0000					QUICKER	1.00	415.00	347.00	1.00		\$1.00		E
4	I	P	X			WXYZ200			6		1							54.00	33.00	1210.00	1			
5	I	M	!			OPTOBE-77201111	USD		1		2.0000					STATEWIDE_ME	62.50	446.00	-7949.00	.00		\$125.00		E
6	I	P	X			WXYZ400			5		4							.00	.00	1297.00	1			
7	I	P	X			WXYZ700			5		4										1			
8	I	M	!			OPTO001111	USD		1	EQ-ST	4.0000					SHIMMET	10.00	5604.00	1057828.00	12324.00		\$40.00		E
9	I	M	!			OPTOBE-77201111	USD		1		4.0000					STATEWIDE_ME	62.50	446.00	-7949.00	.00		\$250.00		E
10	I	M	!			SSW121111	USD		1		40.0000					STATEWIDE_ME	.45	6680.00	-50190.00	.00		\$18.00		E
11	I	P	X			ZXYW100			5		4							146.00	145.00	56.00	1		CS	
12	I	M	!			OPTO001111	USD		1	EQ-ST	40.0000					SHIMMET	10.00	5604.00	1057828.00	12324.00		\$400.00		E
13	I	M	!			OPTO01	USD		80	EQ-ST	8.0000					SHIMMET	35.00	-24.00	-24.00	30.00		\$280.00		E

Legend
 Inventory Parts Phantom
 Inventory Material Sub Contract Labour

Mat Sell (Ex GST) \$1,715.10 Lab Sell (Ex GST) \$475.50
 Mat Cost (Ex GST) \$1,115.00 Lab Cost (Ex GST) \$240.00

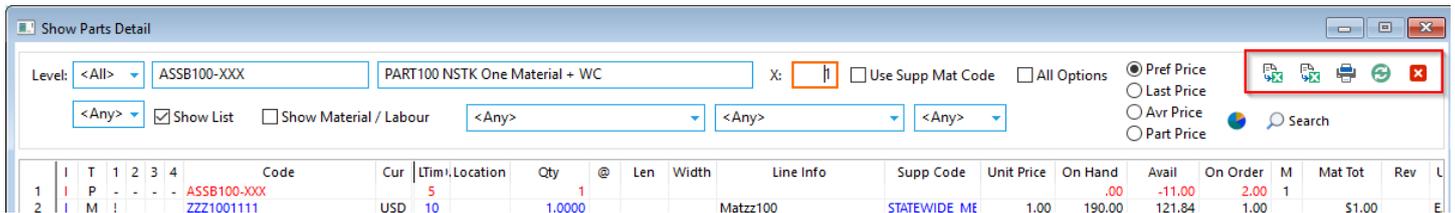
Search Complete : 5 Results

From the 'Show Parts Details' window the report can be printed or exported.

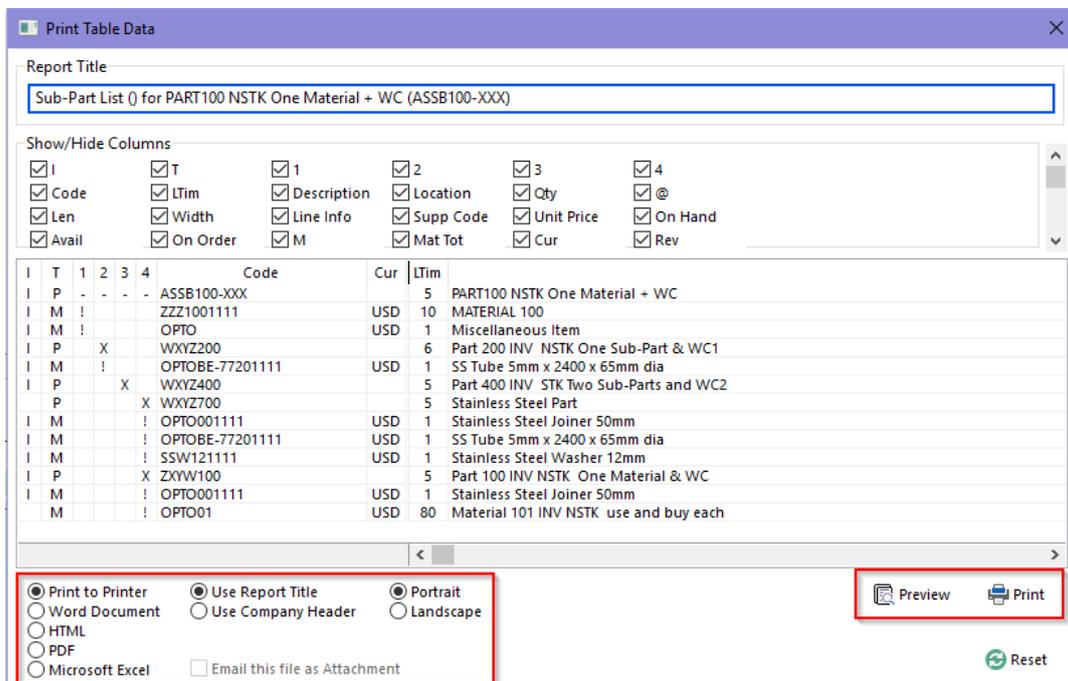
VERY IMPORTANT: The work station screen resolution must be a minimum of 1280 x 1024 in order for this screen to display and print correctly.

Buttons for the Show Parts Details window –

-  = Export to Excel Spreadsheet.
-  = Print this List.
-  = Refresh this List.
-  = Close this Window.
-  Search = Search the Job List/s.



When the 'Print' button is selected the 'Print Table Data' window appears. The columns can be displayed or hidden by ticking or un-ticking the column option boxes. The columns of the report can be adjusted by moving your cursor over the columns and using the arrows that appear to adjust the width as required in the table. The user can change the page layout and/or export format by clicking preview and ticking or un-ticking the boxes.



Click on the 'Printer' Icon - to preview the report or print when ready.