Printing the Build of a Part

To Print the Build of a Part

From the OPTO ribbon, select the 'Inventory' tab then **click** the 'New/Edit Parts' icon. **Click** in the **Part Code** field and **press** <**F2**> and select an option from the list then **click** on the drill down icon (circled below) to open the 'Show Parts Detail' window.

Parts	
Part Code: Part Description:	Finish: Date Entered:
ASSB100-XXX PART100 NSTK One Material + WC	▼ 16/10/2013
Details Build Labour More Info Allocation History Used In	
Client Part No. ASSB100-XXX Unit: EACH - Grn: ASS -	Main Part Serial No
	☑ Is Active Locked
	Not for Sale Stop PRD
Drawing No: ASSB100-XXX Rev:	List Price Sample
CNC File No: Date:	Date: 17/06/2016
Emp No: 32 - Larry Moreton C Rev Check	Sell Price: \$2,183,0000
✓ Inventory ✓ Auto Order Dummy Part Kit	Margin: RRP
Location: Safety Lev: 0 ReOrd: 0	Category Price
C/On Hand: 0 Max Level: 10 Multi: 1	1 2105,0000
Allocated: 11 Fill to Max O No O Kanban	
Client Orders: 0 Lead Time: 5 0 Critical: 15	Calc Cost: \$1,049.3712
Forecast: 0 T 11 On Order: 2 Weight	Std Cost: \$1,190.6045 Stand
	Last Cost: \$1 049 3712 O Part
Available:	
Used In: 0 Min Ord: To Order: 10	Avr Cost: S.0000 Pick Parts
Show Parts Detail	
Level: <all> ASSB100-XXX PART100 NSTK One Material + WC X: 1 Use Supp N</all>	Aat Code 🗌 All Options
Any> ▼ Show List Show Material / Labour < Any> ▼ < Any → < Any	O Last Price O Search
I T 1 2 3 4 Code Cur LTImin Location Qty @ Len Width Line Info Supp C 1 I P - - ASSB100-X0X 5 1 - - - - - ASSB100-X0X 5 1 -	Code Unit Price On Hand Avail On Order M Mat Tot Rev U .00 -11.00 2.00 1
3 I M I OPTO USD 1 1.0000 QUICKER 4 I P X WXY2200 6 1 0	1.00 415.00 347.00 1.00 51.00 E 54.00 33.00 1210.00 1
6 I P X WXX200 5 4 7 P X WXX200 5 4	DE_ME 62.50 446.00 -/949.00 .00 \$125.00 E .00 .00 1297.00 1 1
8 I M ! OPTO001111 USD 1 EQ-ST 4.0000 SHIMME 9 I M ! OPTO8E-77201111 USD 1 4.0000 STATEWIN 10 I M ! SSW121111 USD 1 40.0000 STATEWIN	T 10.00 5604.00 2057828.00 12324.00 540.00 E DE_ME 62.50 446.00 -7949.00 .00 \$250.00 E DE_ME 45 6650.00 -5109.00 00 \$18.00 E
11 I P X ZXVW100 5 4 12 I M I OPTO001111 USD 1 EQ-ST 40.0000 SHIMME	146.00 145.00 56.00 1 CS T 10.00 5604.00 2057828.00 12324.00 \$400.00 E
13 M ! OPIO01 USD 80 EQ-S1 8.0000 SHIMME	1 35.00 -24.00 -24.00 30.00 \$280.00 E
<	>
Legend Mat Sell (Ex GST) S1,715.10 Lab Sell	> (Ex GST) <u>\$475.50</u>

2004-103 1



From the 'Show Parts Details' window the report can be printed or exported.

VERY IMPORTANT: The work station screen resolution must be a minimum of 1280 x 1024 in order for this screen to display and print correctly.

Buttons for the Show Parts Details window -



💷 Sh	ow F	art	s D	eta	il																						•	۲.
Leve	el: <	All	>	Ŧ] [155	B100	-XXX	(PART	100	NSTK One	Material + V	VC			X: þ	Use Supp Mat Co	de 🗌 All	Options	Pref Pric Last Pric	e	₽ 9 <mark>1</mark>	Sa 🖶 6	B 🛛	
	<	An	ıy>	•	6	⊴ Sł	now	List	[Show Materia	171	Labo	ur	<any< td=""><td>></td><td></td><td></td><td>•</td><td><any></any></td><td><any></any></td><td>•</td><td></td><td>O Avr Price</td><td>e 🤮</td><td>,⊃ se</td><td>earch</td><td></td><td></td></any<>	>			•	<any></any>	<any></any>	•		O Avr Price	e 🤮	,⊃ se	earch		
1	1	T P	1	2	3	4	ASSI	3100-) XXXX-	Code	C	ur	LTim 5	D.Location	Qty 1	@	Len	Width	Line Info	Supp Code	Unit Price	On Hand	Avail -11.00	On Order 2.00	M	Mat Tot	Rev	ι
2	1	M	1				ZZZ	0011	11		U	SD	10		1.0000				Matzz100	STATEWIDE ME	1.00	190.00	121.84	1.00)	\$1.00		E.

When the 'Print' button is selected the 'Print Table Data' window appears. The columns can be displayed or hidden by ticking or unticking the column option boxes. The columns of the report can be adjusted by moving your cursor over the columns and using the arrows that appear to adjust the width as required in the table. The user can change the page layout and/or export format by **clicking** preview and ticking or un-ticking the boxes.

	Prir	nt T	abl	le D	ati	а								>
Re	epor	: Ti	tle											
\$	Sub-	Par	t Li	ist () f	or PART100 NST	K One Material	+ WC	(ASSE	100-XX	X)			
Sł	now/	Hio	le	Col	un	nns								
5	2					ZT			12		23	4		
].].	da					Description		1	lian				
	7.0	ue									⊻ Quy			
		ר					Line Info		JSup	Code		On Hand		
v	Av	ail				🗹 On Order	<u>м М</u>	\sim	Mat	Tot	✓ Cur	✓ Rev		~
ī	т	1	2	3	4	Co	de	Cur	ITim					
i.	P	11	1	12		ASSB100-XXX			5	PART10	0 NSTK One Mater	rial + WC		
î.	Ň	1				ZZZ1001111		USD	10	MATERI	AL 100			
î.	M	i				OPTO		USD	1	Miscell	aneous Item			
L	Ρ		X			WXYZ200			6	Part 20	0 INV NSTK One S	ub-Part & WC1		
L	м		1			OPTOBE-77201	111	USD	1	SS Tub	e 5mm x 2400 x 65	mm dia		
L	Ρ			X		WXYZ400			5	Part 40	0 INV STK Two Sul	b-Parts and WC2		
	Ρ				Х	WXYZ700			5	Stainle	ss Steel Part			
L.	M				1	OPTO001111		USD	1	Stainle	ss Steel Joiner 50r	nm		
L	M				1	OPTOBE-77201	111	USD	1	SS Tub	e 5mm x 2400 x 65	mm dia		
L	м				1	SSW121111		USD	1	Stainle	ss Steel Washer 12	2mm		
L	Р				Х	ZXYW100			5	Part 10	0 INV NSTK One N	Aaterial & WC		
L	M					OPTO001111		USD	1	Stainle	ss Steel Joiner 50r	nm		
	М					OPTO01		USD	80	Materia	al 101 INV NSTK u	se and buy each		
_									1				 	
_										_				
0) Prir	nt t	o P	rin	ter	🖲 Use Re	port Title	۲) Portr	ait			Preview	🚔 Print
C) Wo	rd	Do	cur	ner	nt 🛛 🔿 Use Co	mpany Header	C) Land	scape				
С) нті	ИL												
C) PDI	F												Parat
C) Mie	ros	of	t Ex	cel	Email t	his file as Attach	ment						C Reset

Click on the 'Printer' Icon to preview the report or print when ready.

