

Production Stop feature in the Parts Window.

Overview:

OPTO has a feature which will stop production of a part by NOT allowing single clock employees from clocking on to any jobs containing that part. USERS will need permission and an internal employee password to activate this feature.

To Enable the Production Stop Feature

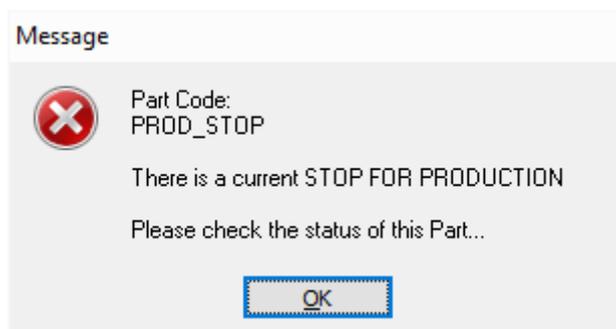
From the OPTO ribbon select the 'Inventory' tab and **click** on the 'New/Edit Parts' icon to open the 'Part Details' window. In the **Part Code** field enter a code or **press <F2>** and select the part from the pop-up list, **click** on OK. **Click** in the **Stop PRD** box (circled below) to tick and enter your internal employee password.

The screenshot shows the 'Parts' window with the following details:

- Part Code: PROD_STOP
- Part Description: PRODUCTION STOP TEST PART
- Finish: [Dropdown]
- Date Entered: 07/11/2011
- Client Part No: PROD_STOP
- Client Code: [Empty]
- Drawing No: PROD_STOP
- CNC File No: [Empty]
- Emp No: 32 (Larry Moreton)
- Inventory: Inventory, Auto Order
- Safety Lev: 0, ReOrd: 0
- Max Level: 0, Multi: Multi, Fill to Max, No, Kanban
- Lead Time: 3, Critical: 3
- On Order: 0, Weight: [Empty]
- Planned: 0, Man: Man, Pur
- To Order: 0
- Margin: [Empty], RRP: [Empty]
- Calc Cost: \$.0000, Std Cost: \$.0000, Last Cost: \$.0000, Avr Cost: \$.0000
- Stop PRD: (highlighted with a red box)

Press <F9> to save.

When an employee attempts to create a new Sales/Factory Order or if they clock onto a job containing the part, an error message appears to alert the employee that production has been stopped for that job ticket.



Click on OK and close the window. The USER will need to enter their internal password to remove the production stop tick so production can resume on that part.