

Create an NCR Part Code and add to Rework Order

Overview:

A unique part code is created and used in orders to enable the user to track the cost involved for rework jobs for NCR records. This part code record is customised each time it is used so that it is specific to rework jobs.

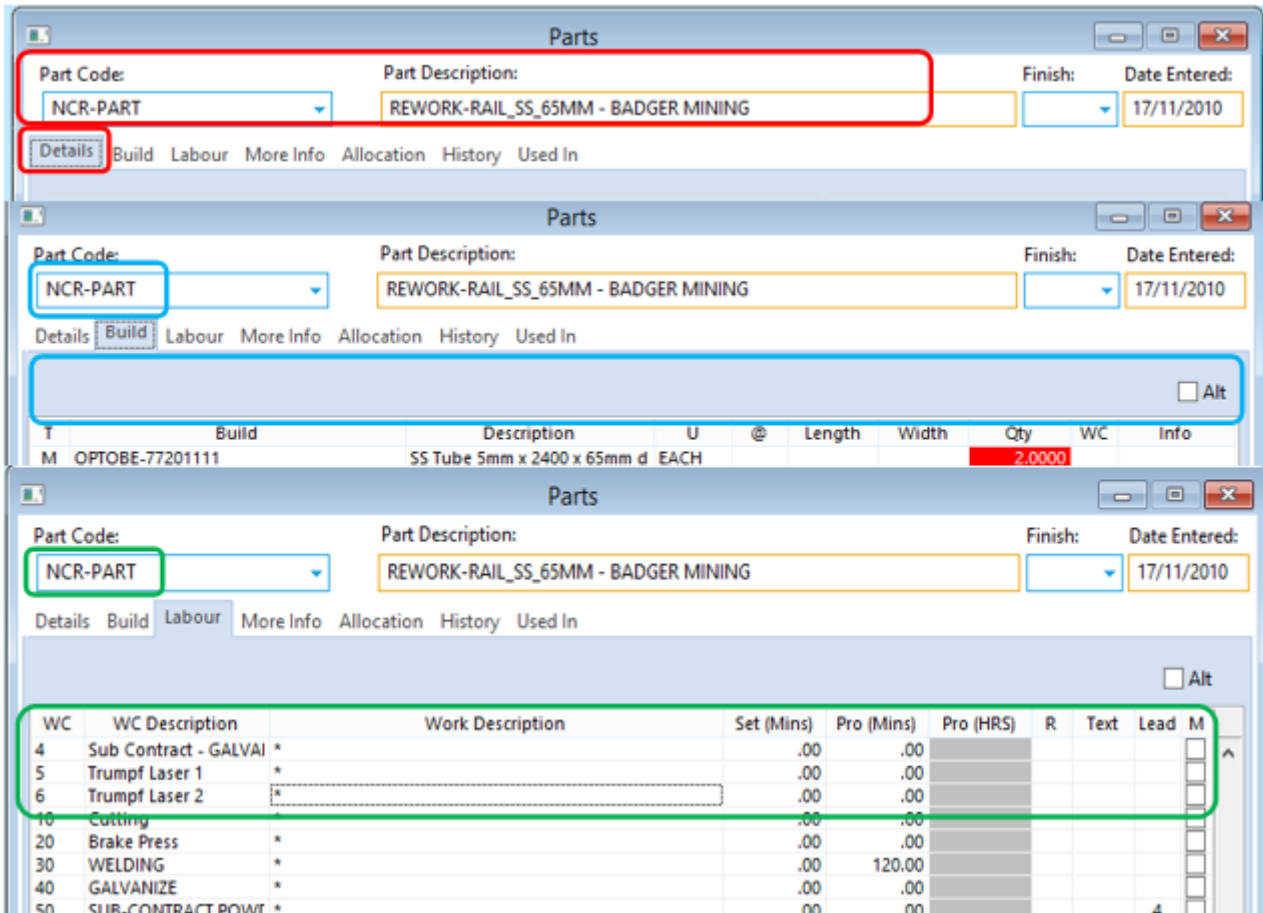
From the OPTO ribbon, select the 'Inventory' tab then **click** 'New/Edit Parts' and create a new part code to be used for tracking within NCR records. Ensure the **Is Active** box is ticked (1) and select a part group in the **Grp** field (2).

Materials will be added and/or removed from the 'Build' tab each time the part code is required. **Click** on the 'Labour' tab and enter all the relevant workcenters. Workcenter times are entered against the required workcenters for the rework as necessary. Workcenters that are not relevant to the rework are always zeroed.

Always ensure the information in the part code is correct before using, **press <F9>** to save after making changes to the part record.

Add the NCR Part to the Rework Order

The part is customised for the current rework order. The Part Description is entered, and the materials are added to the 'Build' tab. The appropriate workcenter times are entered on the 'Labour' tab. **Press <F9>** to save.



From the OPTO ribbon, select the 'Orders' tab then **click** the 'New Factory Order' icon and create the rework order. Add the customised NCR Part. A warning message appears as set-up on the 'Labour' tab of the part, **click** on OK.

Enter the original order in the **Client Order No.** field.

Factory Order - <New Entry>

Order No: 1190 Client Code: BADGER Client Name: BADGER MINING PTY LTD Contact Name: William Douglas Type: PR

Date Entered: 18/07/2018 Date Received: Emp No: 4 Job Type: RW

Client Order No: 50033 Div: 1 Sales ID: 2 Job Type: RW Cat:

Job Desc: REWORK-RAIL_SS_65MM - BADGER MINING

Part Code	Description	Ord Qty	Info	Unit Price	Total Unit	Due Date	Tax
NCR PART	REWORK-RAIL_SS_65MM - BADGER MINING	0		257.0000	.00	26/07/18	6

CreditLimit: \$20,000.00 Balance: \$16,305.00 Budget: Total (Ex): \$0.00 Tax: \$0.00 Total (Inc): \$0.00

Press <F9> to save, creating a job ticket, as normal.

Parts

Part Code: Part Description: Finish: Date Entered:

Client Part No: Client Code: Drawing No: CNC File No: Emp No: Inventory Location: C/On Hand: Allocated: Client Orders: Forecast:

Available: Planned: To Order: Used In: Min Ord:

Order No: 1190 Job Type: PR Div: 1 Client Code: BADGER

Job Control: REWORK-RAIL_SS_65MM - BADGER MINING

Production Steps: Despatch, Invoices and History Transfer

Job: Create Job Ticket Edit Job Ticket Activate Job Material List

Print Jobs Option: All Tickets Cover Sheet Drawing Files Default Type 1 Type 2

Materials: Pick Materials or Parts Stock Reservations Issue Material to Job Purchase Order

NO DESPATCHES NO JOB TICKETS FULLY PICKED

Serial No: Locked: Stop PRD: Sample: Pref: Last Stand Part Avr: Pick Parts